

PANDJIRIS, INC

5151 Northrup • St. Louis, MO 63110 • (314) 776-6893

MINI PIPER

The **Mini Piper** has a capacity of 1,500 lbs. turning and 750 lbs. support. An electronic variable speed drive allows a welding speed of 1.0 to 50 IPM with a foot switch on 7 ft. of cable. This includes "Forward-Stop-Reverse" switch and a speed adjustment potentiometer, located on power roll, to handle workpieces from 2" to 16" diameter. The standard electricals are 115 volts, single phase, 60 cycle. Wired to the National Electrical Code Standards.

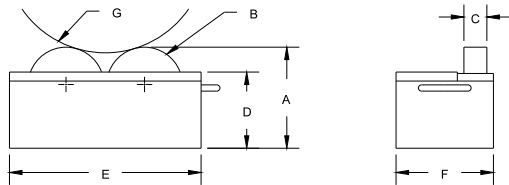
Turning Capacity 1,500 lbs.
 Load Capacity 750 lbs.
 Pipe Diameter Range 2" thru 16"
 Speed Range 1.0 to 50 ipm
 Motor Horse Power Rating 1/15 HP
 Wheel Diameter 6"
 Combined Wheel Face 2.0"

The **Mini Piper Idler Roll** has 750 lbs. support capacity.

Weight Capacity of Mini Piper Idler Roll 750 lbs
 Weight Capacity of (1) Mini Piper Power Roll with (1) Mini Piper Idler Roll 1,500 lbs

| POWER ROLL | | |
|------------|---------------------|----------|
| A | Wheel Height | 8-1/2" |
| B | Wheel Diameter | 6" |
| C | Wheel Face | 2" |
| D | Frame Height | 6-1/2" |
| E | Frame Length | 15-3/8" |
| F | Frame Width | 7-3/8" |
| G | Pipe Diameter Range | 2" - 16" |

| IDLER ROLL | | |
|------------|---------------------|----------|
| A | Wheel Height | 8-1/2" |
| B | Wheel Diameter | 6" |
| C | Wheel Face | 2" |
| D | Frame Height | 6-1/2" |
| E | Frame Length | 14-3/8" |
| F | Frame Width | 7-1/2" |
| G | Pipe Diameter Range | 2" - 16" |



Terms: Pandjiris, Inc. standard terms and conditions apply, f.o.b. Factory, St. Louis, Missouri, or designated ship point.

Delivery: Consult Factory

Approximate shipping weight:

Power Roll 45 lbs.
 Idler Roll 20 lbs.

| PRICE LIST | |
|------------------|----------------|
| For Bulletin No. | : MINI PIPER |
| Effective Date | : July 1, 2000 |
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