192" INTERNAL/FLAT SHEET SEAMER  
(MODEL 192-I/50-FS)

The Model 192-I/50-FS Internal/Flat Sheet Seamer as described includes one copper back-up bar with back-up groove machined to customer's specifications, a water-cooled mandrel, two seam alignment gauges, a variable pressure aluminum fingers clamping system with foot controls, a safety air interlock on mandrel latch, and a machined side beam track for rack and pinion carriage travel.

| Terms: | Pandjiris, Inc. standard terms and conditions apply, f.o.b. Factory, St. Louis, Missouri, or designated ship point. |
| Delivery: | Consult factory. Approximate shipping weight: 13,865 lbs. |

**PRICE**

| A | Clamping Length | 16' 6" |
| B | Overall Length | 23' 9-3/4" |
| C | Base Width | 43" |
| D | Mandrel Height | 23-15/16" |
| E | Overall Height | 60-1/16" |

**PRICE LIST**

For Bulletin No.: Seamer  
Effective Date: January 2014  
Pge Number: F-27
MODEL 192-I/50-FS INTERNAL/FLAT SHEET SEAMER
Optional Accessories

For replaceable copper tipped fingers
For continuous copper strip mounted on finger clamping system
For replaceable stainless steel tipped fingers
For extra copper back-up bar (plain) 16'-8" long
  To provide for gas back-up in copper bar
For extra stainless steel back-up bar (plain) 16'-8" long
  To provide for gas back-up in stainless steel bar
For stainless steel back-up bar in place of standard copper bar
For water cooler for mandrel cooling system
For extra side beam track extension (per foot)
For power cable support track
For air operated ball transfer sheet elevators to clear back-up bar
  and facilitate loading and unloading

WELD EQUIPMENT MOUNTING CHARGES

Pandjiris will mount and integrate welding head and control packages on the above seamer. The configuration of the mounting will typically include installation of the wire drive, torch, wire reel, flux hopper, wire drive control, and connection of all cables and hoses between the power source and wire feed control required for proper operation. Other accessories such as AVCs, slides, swivels etc. can also be mounted for an extra charge.

To Mount a Single Wire SUB-ARC package
To Mount a MIG package
To Mount a Cold Wire TIG package
To Mount a Fusion TIG package
To Mount an AVC with the above TIG packages

Mounting of one of the above weld packages requires a carriage, various slides and a 90° mounting bracket. These options can be found on Specification/Price Pages E-1, E-2, G-1, G-2.

NOTE: For customer supplied welding equipment, mounted by Pandjiris, there is a 15% handling charge based on the current list price of the equipment supplied.