SUPER PIPER 10/5 TURNING ROLL

The Model Super Piper 10/5 Power Roll has a capacity of 10,000 lbs. turning and 5,000 lbs. weight capacity, steel wheels with positive gear drive. An electronic variable speed drive allows a welding speed of 6.1 to 184 IPM with a field changeable plug-in hand pendant. This includes "Forward-Stop-Reverse-Weld/Rapid" buttons and a speed adjustment potentiometer on 25' of cable to handle workpieces from 10" to 48" diameter. The standard electricals are 115 volts, single phase, 60 cycle, draws 6.5 amps. Wired to conform to the National Electrical Code Standards.

Turning Capacity ......................... 10,000 lbs.
Traction Effort ............................ 312 lbs
Load Capacity ............................. 5,000 lbs.
Pipe Diameter Range .................... 10" thru 48"
Speed Range ............................. 6.1 to 184 ipm
Motor Horse Power Rating ............. 1/3 HP
Wheel Diameter ........................... 12" (Steel Wheel)
Combined Wheel Face .................... 1-7/8"

The SI/5 Idler Roll has 5,000 lbs. support capacity.

Weight Capacity of SI/5 Idler Roll .......................................................... 5,000 lbs
Weight Capacity of (1) SP/10 Power Roll with (1) SI/5 Idler Roll .......................... 10,000 lbs

<table>
<thead>
<tr>
<th>POWER ROLL</th>
<th>IDLER ROLL</th>
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<tbody>
<tr>
<td>A Wheel Height</td>
<td>H Wheel Height</td>
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<tr>
<td>B Wheel Diameter</td>
<td>I Wheel Diameter</td>
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<tr>
<td>C Wheel Face</td>
<td>J Wheel Face</td>
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<tr>
<td>D Pipe Diameter Range</td>
<td>K Pipe Diameter Range</td>
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<tr>
<td>E Frame Length</td>
<td>L Frame Length</td>
</tr>
<tr>
<td>F Frame Width</td>
<td>M Frame Width</td>
</tr>
<tr>
<td>G Overall Height</td>
<td>N Frame Height</td>
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</tbody>
</table>

Terms: Pandjiris, Inc. standard terms and conditions apply, f.o.b. Factory, St. Louis, Missouri, or designated ship point.

Delivery: Consult Factory
Approximate shipping weight:
Power Roll 400 lbs.
Idler Roll 250 lbs.

PRICE LIST
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Prices and specifications are subject to change without notice!
SUPER PIPER TURNING ROLL
Optional Accessories

For foot switch with compatible plug for Forward/Stop/Reverse (speed potentiometer on hand pendant)

For foot switch, Fast-Slow with compatible plug

For preset digital tachometer with compatible plug reads speed in IPM or CmPM

Hold-down for 3-1/2" to 36" diameters

For less than 10" dia. workpiece, SP/10-3.5 steel wheel adapter to power unit

For less than 10" dia. workpiece, SI/5-3.5 steel wheel adapter to idler

For 25’ Extension Cable with compatible plugs for standard pendants and accessories

For special voltages, add ...........................................................................................................................................Consult Factory