

PANDJIRIS®
#1 in Fixed Welding Automation



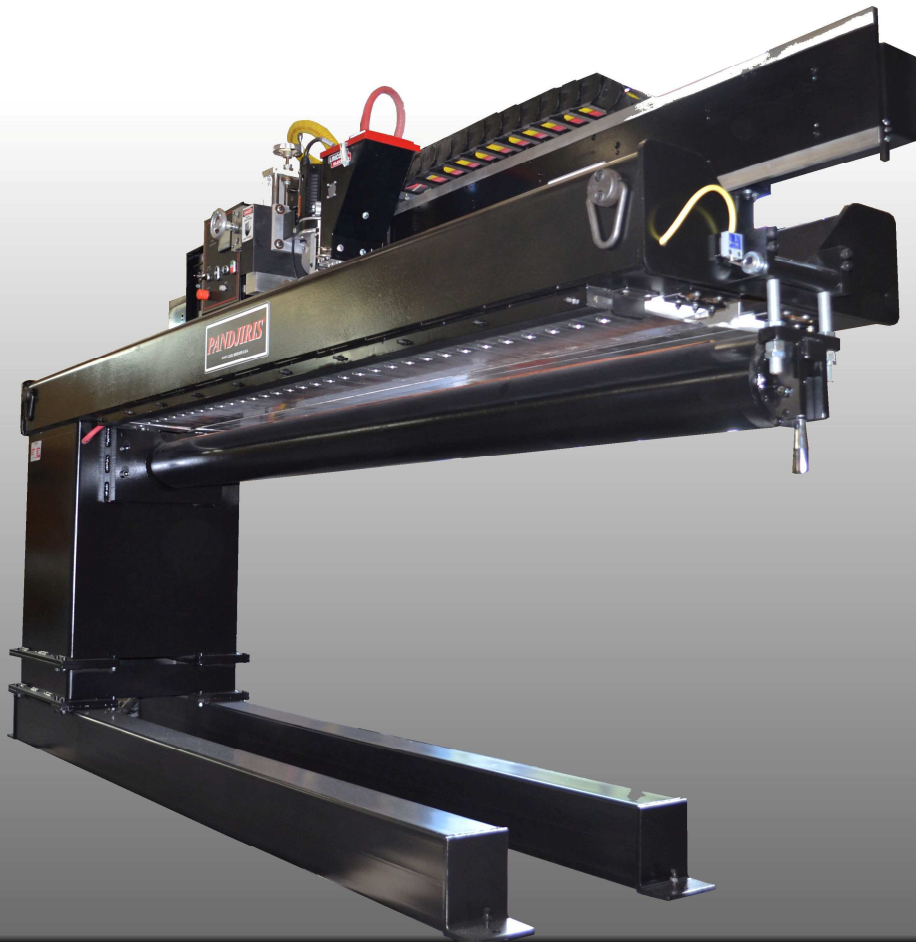
Manufactured in U.S.A.

PIPP PARTNERS IN
PROFITS &
PROGRESS

PRODUCT BULLETIN FOR LINCOLN ELECTRIC PARTNERS

AUGUST 2016

PANDJIRIS/LINCOLN ELECTRIC TEAMWORK
SINGLE SOURCE AUTOMATION SOLUTION
EXTERNAL SEAMER FOR WELDING PROPANE TANKS



The Pandjiris and Lincoln Electric® partnership has a long and successful history of working together to help manufacturers of propane tanks improve the quality, operating efficiency and productivity in their facility. Recently this teamwork with **GREG MUELLER, PRODUCT MANAGER - AUTOMATION DIVISION**, produced another success story and a very satisfied customer by bringing the latest technology, state-of-the-art fixed automation, and value-added turnkey solutions.

Pandjiris Application Engineering Department is always ready to assist and meet any customer's application.

The Lincoln Electric/Pandjiris partnership provided the right equipment to exceed the customer's expectations and provide an effective solution.

This team of engineers and technicians can offer the best value-added automation solutions and integrated positioning systems in North America and create consumable orders for The Lincoln Electric Company®.



System Features:

- Model 96E8-40 External Longitudinal Seamer
- EZ Link® Series Control
- Model VSC-15-3 Carriage
- Power Wave® AC/DC 1000® SD Power Supply
- MAXSA 10 Controller
- MAXSA 29 Feed Head
- Weld Engineering Flux Recovery and Feed Package
- Machined Side Beam Track Blade
- Two Seam Alignment Gages
- Safety Air Interlock on Mandrel Latch

Pandjiris manufactures External, Internal and Flatsheet Seamers from 24" to 710" weld lengths utilizing most weld processes designed for making 100% penetration, single pass welds on cylinders and flat sheet minimizing or eliminating heat distortion to the material.

Benefits:

- Unmatched single source solutions and systems
- Turnkey capability for customer application
- Complimenting the latest welding technology with state-of-the-art positioning equipment
- Increases productivity, operator efficiency and lowers manufacturing costs