## **TANKER 150/75 TURNING ROLL**

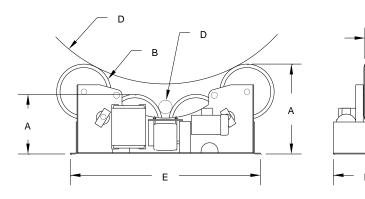
The **Tanker 150 Power Roll, Model TPR-150** has a capacity of 15,000 lbs. turning and 7,500 lbs. support. An electronic variable speed drive allows a welding speed of 4.7 to 94.5 IPM with a field changeable plug-in hand pendant. This includes "Forward-Stop-Reverse-Weld/Rapid" buttons and a speed adjustment potentiometer on 25' of cable to handle workpieces from 3-1/2" to 144" diameter. The standard electricals are 115 volts, single phase, 60 cycle, draws 10 amps. Wired to the National Electrical Code Standards.

## The TIR/75 Tanker 75 Idler Roll has 7,500 lbs. support capacity.

| Weight Capacity of TIR/75 Idler Roll                                 | 7,500 lbs  |
|--|------------|
| Weight Capacity of (1) TPR/150 Power Roll with (1) TIR/75 Idler Roll | 15,000 lbs |

| POWER ROLL |                     |               |
|------------|---------------------|---------------|
| Α          | Wheel Height        | 17-1/4" & 26" |
| В          | Wheel Diameter      | 16"           |
| С          | Wheel Face          | 4"            |
| D          | Pipe Diameter Range | 3-1/2" - 144" |
| Ε          | Frame Length        | 64"           |
| F          | Frame Width         | 20"           |

| IDLER ROLL |                     |               |
|------------|---------------------|---------------|
| Α          | Wheel Height        | 17-1/4" & 26" |
| В          | Wheel Diameter      | 16"           |
| С          | Wheel Face          | 4"            |
| D          | Pipe Diameter Range | 3-1/2" - 144" |
| Е          | Frame Length        | 64"           |
| F          | Frame Width         | 18"           |



**Terms:** Pandjiris, Inc. standard terms and conditions apply, f.o.b. Factory, St. Louis, Missouri, or designated ship point.

Delivery: Consult Factory Approximate shipping weight: Power Roll 700 lbs. Idler Roll 500 lbs.

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## TANKER TURNING ROLL Optional Accessories

For foot switch with compatible plug for Forward/Stop/Reverse (speed potentiometer on hand pendant)

For foot switch, Fast-Slow with compatible plug

For preset digital tachometer with compatible plug reads speed in IPM or CmPM

- (4) V-groove wheels on Power Roll, includes modification to frame
- (4) V-groove wheels on Idler, includes modification to frame

Riser pad for use on Power Roll with Idler on track

Model "VT" V-track, 10 ft. sections

For special voltages

For 25' Extension Cable with compatible plugs for standard pendants and accessories

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